



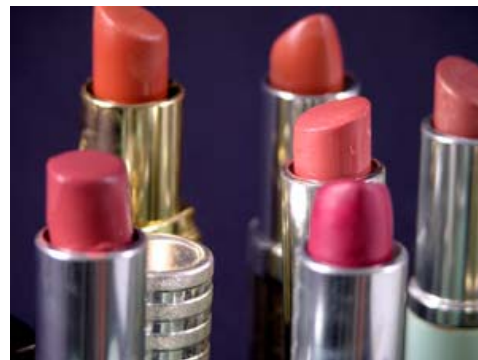
### Lipstick with PUHP1108

Cinnamon parfait best describes the color and shine of this long lasting, smooth and creamy formula.

Ingredient (INCI Name)	Percent	Supplier
<b>Part A</b>		
Schercemol TISC (Tri-isostearoyl Citrate)	23.10	Lubrizol
Crystal O (Castor oil)	20.20	Caschem
Ceraphyl ODS (Octyldodecyl Stearate)	10.00	ISP
Candellila Wax, refined	6.00	Ross
Schercemol PTID (Tri-isostearoyl Polyglyceryl-3 Dimer Dilinoleate)	5.00	Lubrizol
Microcrystalline Wax 214	4.50	Ross
Ozokerite 170D	2.50	Ceresin, Ross
Carnauba Wax No. 1	1.40	Ross
Benzoic Acid	0.20	
Ascorbyl Palmitate	0.05	Hoffman-La Roche
<b>Part B, Color Grinds</b>		
Castor Oil	6.50	
c33-5138, Iron Oxides (burgundy)	3.40	Sun Chemical
c47-056, Titanium Dioxide	1.00	Sun Chemical
c33-8073, Iron Oxides (yellow)	0.70	Sun Chemical
c19-012, Red 6 Lake (or c19-7712)	0.40	Sun Chemical
C33-4433, Blue 1 Lake	0.05	Sun Chemical
<b>Part C</b>		
Castor Oil	8.00	
Boron Nitride (TRÈS BN® PUHP1108)	7.00	Saint-Gobain Advanced Ceramics
Total	<b>100.00</b>	

**Procedure:** The color grind is prepared in advance by stirring the pigments into the castor oil, then milling using a three roll mill until the agglomerates are reduced to less than 10 um.

Part A is combined and heated with stirring to 85° C until clear. Part B is added, allowing the temperature to drop to 75° C. Part C is combined with high speed agitation and added to Parts A and B. The batch is stirred (under vacuum, if available) to de-air and filled at 72 – 75° C.



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